

#### GENERAL HAZARD WARNING:

FAILURE TO COMPLY WITH THE PRECAUTIONS AND INSTRUCTIONS PROVIDED WITH THIS HEATER, CAN RESULT IN DEATH, SERIOUS BODILY INJURY AND PROPERTY LOSS OR DAMAGE FROM HAZARDS OF FIRE, EXPLOSION, BURN, ASPHYXIATION, CARBON MONOXIDE POISONING, AND/OR ELECTRICAL SHOCK.

ONLY PERSONS WHO CAN UNDERSTAND AND FOLLOW THE INSTRUCTIONS SHOULD USE OR SERVICE THIS HEATER.

IF YOU NEED ASSISTANCE OR HEATER INFORMATION SUCH AS AN INSTRUCTIONS MANUAL, LABELS, ETC. CONTACT THE MANUFACTURER.

#### WARNING:

FIRE, BURN, INHALATION, AND EXPLOSION HAZARD. KEEP SOLID COMBUSTIBLES, SUCH AS BUILDING MATERIALS, PAPER OR CARDBOARD, A SAFE DISTANCE AWAY FROM THE HEATER AS RECOMMENDED BY THE INSTRUCTIONS. NEVER USE THE HEATER IN SPACES WHICH DO OR MAY CONTAIN VOLATILE OR AIRBORNE COMBUSTIBLES, OR PRODUCTS SUCH AS GASOLINE, SOLVENTS, PAINT THINNER, DUST PARTICLES OR UNKNOWN CHEMICALS.

#### WARNING:

## NOT FOR HOME OR RECREATIONAL VEHICLE USE.

#### WARNING:

INTENDED USE IS PRIMARILY THE TEMPORARY HEATING OF BUILDINGS UNDER CONSTRUCTION, ALTERATION, REPAIR OR EMERGENCIES ONLY.

This heater is designed and approved for use as a construction heater under CSA B140.8 Portable Oil Fired Heaters / CSA B140.02003 Oil Burning Equipment.

We cannot anticipate every use which may be made of our heaters. CHECK WITH YOU LOCAL FIRE SAFETY AUTHORITY IF YOU HAVE QUESTIONS ABOUT APPLICATIONS.

Other standards govern the use of fuel gases and heat producing products in specific applications. Your local authority can advise you about these.

## **SPECIFICATIONS**

Model	FVO-750
Input	750,000 btuh
Fuel	No.1, No. 2, Diesel or Kerosene
Fuel Pressure	160 psi
Nozzle	4.50 x 60W (Delavan)
Ignition	Direct Spark
	Thermostat Control
Air Circulation	7000 cfm
Fuel Consumption	5.42 Gal/hr
Approved	cETLus listed

#### **INSTALLATION:**

The installation of this heater for use with No.1, No.2, Diesel or Kerosene and shall conform with local codes or, in the absence of codes, with the National Fuel Gas Code ANSI Z223.1/NFPA 54. Installation of the unit shall be in accordance with the regulations of the authorities having jurisdiction or the CSA Standard B139.

#### CLEARANCE TO COMBUSTIBLES:

<u>TOP</u>	<u>FRONT</u>	SIDES	REAR	<u>FLUE PIPE</u>
1 ft	1 ft	1 ft	2 ft	2 ft

**FUEL:** This heater will operate with No.1, No.2, Diesel or Kerosene. **Note:** No.1 Fuel Oil or Kerosene must be used for temperatures less than –10° C (8° F).

#### ELECTRICAL:

This appliance is equipped with a grounded receptacle for your protection against shock hazard and should be plugged directly into a properly grounded plug. The electrical grounding of the heater shall be in compliance with the National Electrical Code, ANSI/NFPA 70, or CSA C22.1, Canadian Electrical Code, Part I.

#### THIS APPLIANCE WILL OPERATE WITH 1 PHASE OR 3 PHASE POWER. 208V-230V SUPPLY MUST BE AVAILABLE.

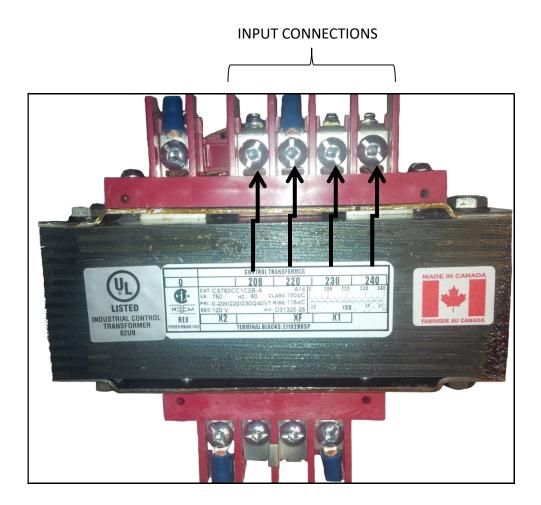
#### **POWER SUPPLY:**

#### SINGLE PHASE: 208V-230V, 50AMP BREAKER OR 30 AMP TIME DELAY FUSE, 8/3 AWG AT 100FT MAX. OR

#### THREE PHASE: 208V-230V, 30AMP BREAKER OR 25AMP TIME DELAY FUSE, 10/4 AWG AT 100FT MAX.

#### \*\*POWER CORD PLUG ENDS PROVIDED WITH UNIT FOR 1 PHASE OR 3 PHASE OPERATION

This heater is equipped with a VFD "Variable Frequency Drive" to control the primary fan acceleration & de-acceleration. The VFD has been password protected to prevent improper use. If access to VFD controls is required for troubleshooting, please contact manufacture for assistance.



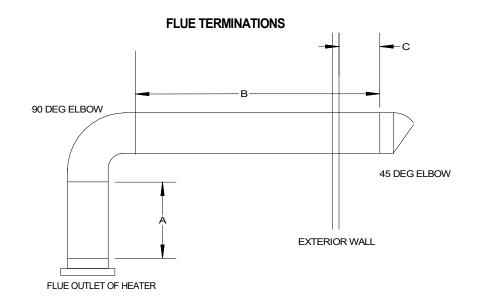
## TRANSFORMER OFFERS 4 DIFFERENT INPUT POWER SUPPLY OPTIONS FACTORY SET AT 220V. IT IS IMPORTANT TO CHANGE YOUR INPUT CONNECTION BASED ON YOUR POWER SUPPLY, AS THE BURNER WILL NOT OPERATE PROPERLY

## - 5 -

**FLUE PIPE:** For outdoor applications the flue pipe connection must terminate with a vertical run of at least 2ft complete with rain cap.

For indoor installations the venting must consist of a minimum 2ft vertical run to a maximum of 20ft total vent length. See diagram below for horizontal vent installation.

The vent outlet on the heater is 8" diameter. Certified venting must be used at all times. Vent cap must be installed in situations where downdrafts occur. All venting must correspond with the CSA B149 standard or in its absence, local codes.



- A Vertical vent run must be a minimum of 2ft from heater outlet.
- B Maximum horizontal run is 20ft Note: 90deg Elbow = 5ft
- C Vent termination in horizontal position must be minimum 2ft from wall. A 45deg elbow is recommended at horizontal termination.

Note: Horizontal flue run - Rise ratio 1:10.

**DUCTING:** Heater duct with a minimum temperature rating of 300 deg F including wire reinforcement to prevent collapsing. Heater is designed for use with 16" diameter ducts equipped with gear clamp couplings (FV-HDG16). **MAX. OF 200FT** 

Install ducting to the heater outlet using gear clamps provided on the collar of the ducting. Ducting should be inspected periodically for tearing and/or wear marks. Ducting should be stored in a dry area when not in use

#### MAINTENANCE:

# 1. <u>Every construction heater should be inspected before each use, and at least annually by a qualified service person. Incorrect maintenance my result in improper operation of the heater and serious injury could occur.</u>

- 2. Service and Maintenance only to be performed by a qualified service person.
- 3. The hose assemblies shall be visually inspected prior to each use of the heater. If it is evident there is excessive abrasion or wear, or the hose is cut, it must be replaced prior to the heater being put into operation. The replacement hose assembly shall be that specified by the manufacturer.
- 4. The flow of combustion and ventilation air must not be obstructed. Be sure to check the fan assembly and ensure that the motor and blade are operating properly.
- 5. Compressed air should be used to keep components free of dust and dirt build up. Note: <u>Do not</u> use the compressed air inside any piping or regulator components.
- 6. Change fuel filter insert (Part# FVO-TLSF) once per year.
- 7. Change oil nozzle (Part# FV-738) once per year.
- 8. High Limit Switches (Part# FV-706 & FV-707) should be checked each season. These limit switches will ensure the burner shuts down if the temperature exceeds 200° F at rear of unit and 250° F at the outlet.
- 9. Heat Exchanger should be cleaned if smokey conditions continue even after the air adjustments on the burner are made.

## **START UP INSTRUCTIONS:**

- 1. Position heater properly & on a level surface before operating
- 2. Connect Fuel supply to heater
- 3. Ensure the (Thermostat / Manual) selector switch is in the "OFF" position
- 4. Attach power supply, 208-230V/1-phase or 208-230V/3-phase to appropriate receptacle.
- 5. Turn disconnect switch (Single or Three phase) depending on power supply to "ON" position.
- 6. Move switch to "MANUAL" position for manual control.

#### "OR"

7. Move switch to "THERMOSTAT" position for thermostatic control.

#### Please Note:

- 1. If using Thermostat kit, the heater must be started in Thermostat position.
- 2 When changing between manual and thermostat operation, the heater must be left in the "OFF" position until blower fan completely shuts down before changing position to prevent the burner from locking out.
- 3. When using a generator for electrical supply, make sure the generator is properly grounded and is at a 60Hz frequency.
- 4. In the event that a Generator is being used and runs out of fuel, make sure the heater switch is in the "OFF" position before restarting generator, failure to do so may damage heater.

## TO SHUT DOWN:

- 1. Close main fuel supply valve
- 2. Move Thermostat/Manual switch to "OFF" position.
- 3. Waiting until blower fan shuts down (3 minutes approx.)
- 4. Turn Disconnect switch (single phase or three phase) depending on power supply to "OFF" position.
- 5. Turn main power breaker to "OFF" position
- 6. Disconnect heater from fuel supply.

## **IF HEATER FAILS TO START:**

- 1. Press manual reset button at rear of burner.
- 2. Check fuel level. There must be 6-8 gallons of fuel in the tank for the heater to start properly.
- 3. Make sure there are no air locks in fuel lines or filter.
- 4. Ensure proper power supply is being used.
- 5. Check for dirty fuel filter or blocked fuel supply line.
- 6. Check burner nozzle assembly.

#### NOTE: IF THE BURNER HAS BEEN RESET SEVERAL TIMES THERE MAY BE AN ACCUMULATION OF OIL IN THE CHAMBER! DO NOT CONTINUE TO TRY AND START THE HEATER!

DRAIN OIL FROM HEAT EXCHANGER USING DRAIN HOLE AT FRONT OF HEAT EXCHANGER FOR 15-20 MINUTES BEFORE ATTEMPTING TO RELIGHT. LET REMAINING EXCESS OIL BURN OFF BEFORE CHECKING COMBUSTION OF UNIT.

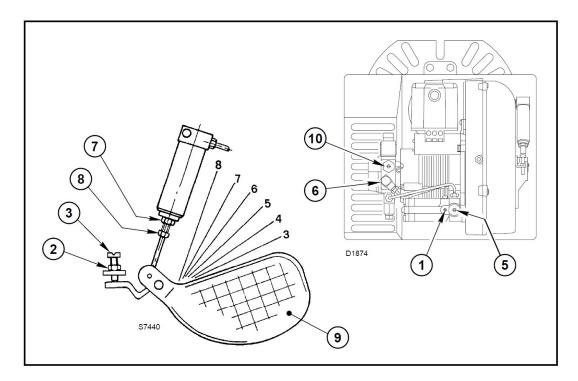
## SAFE OPERATION PRECAUTIONS:

- 1. Do not fill external fuel tank while heater is in operation.
- 2. Do not attempt to start heater if excess oil remains in the heat exchanger.
- Use selector switch to shut down the heater.
  Do not try to shut down the heater by unplugging the electrical cord.
  Note: DAMAGE TO THE HEATER WILL OCCUR
- 4. Do not plug anything other than the thermostat into the "Thermostat" plug.
- 5. Do not use any fuel other than those listed on rating plate.
- 6. Follow electrical requirements shown on rating plate and/or Electrical requirements section of this manual.
- 7. Before removing any guards or performing any maintenance, be sure that the main power supply is disconnected.
- 8. All external fuel supply tanks must include a vent.

## COMBUSTION AIR ADJUSTMENTS:

NOTE: Proper combustion air adjustment must be achieved using a certified combustion analyzer and smoke tester to ensure complete combustion.

The air adjustment should be made to achieve 10% CO<sub>2</sub> and No. 1 or "trace" smoke. (Bacharach Scale)



## AIR SHUTTER SETTING LOW FIRE SETTING

- A) Loosen PRESSURE RELEASING SCREW (1). (One turn is sufficient). This permits the fuel pressure to bleed off to the pump return port and the burner to operate continuously at the low fire rate.
- **B)** Loosen RETAINING NUT (2).
- **C)** Turn the ADJUSTING SCREW (3) until the top of the air shutter (9) is correctly positioned according to the Burner Set-up Chart.
- **D)** Use instruments to establish the proper settings for maximum CO<sub>2</sub> and a smoke reading of zero.
- **E)** Hold ADJUSTING SCREW (3) in position and secure by tightening RETAINING NUT (2).

F) Retighten PRESSURE RELEASE SCREW (1).

**Note:** The low fire pressure regulator is pre-set at the factory to 100 PSI (7 bar). To vary or regulate this pressure it is necessary to attach a pressure gauge to the PRESSURE PORT (6). Loosen the PRESSURE RELEASE SCREW (1) as in step A above. Regulate the pressure by turning the PRESSURE REGULATING SCREW (5). The corresponding pressure can be read on the pressure gauge attached to the PUMP PRESSURE PORT (6).

## MAIN FLAME SETTING

- A) Be sure that the burner is operating at high fire.
- B) Set the pump pressure by attaching a pressure gauge to the Pressure port (6) and adjust the pressure by turning the pressure regulator adjustment screw (10).
  Loosen the RETAINING NUT (7), and turn the BOLT (8) in a counterclockwise direction until about 3/4 of an inch of thread is visible. Using the setting taken from the Burner Set-up Chart, column 5, position the air shutter (9) so that the top of the shutter is aligned with the proper index line indicated on the air intake side of the burner housing. Holding the shutter in this position, turn ADJUSTING BOLT (8) in a clockwise direction until a resistance is met.
- **C)** The final position of the air adjustment plate will vary on each installation. Use instruments to establish the proper settings for maximum CO<sub>2</sub> and a smoke reading of zero.

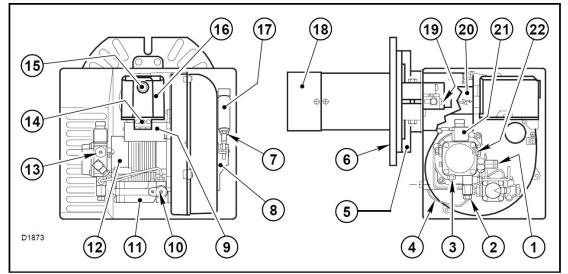
**NOTE:** Variations in flue gas, smoke, CO<sub>2</sub> and temperature readings may be experienced when the burner cover is put in place. Therefore, the burner cover **must** be in place when making the final combustion instrument readings, to ensure proper test.

## **BURNER SET-UP CHART**

1	2	3		4	5
ACTUAL FIRING RATE ± 5%	NOZZLE SIZE	PUMP PRESSURE		TURBULATOR SETTING	AIR DAMPER
GPH	GPH	PSI	BAR	0ET TINO	SETTING
5.42	4.50 x 60°W	160	11	5	5

\* Note – Air damper setting is typically set at 5 for operation in colder temperatures. A combustion analyzer should always be used when setting the burner.

## OIL BURNER COMPONENTS IDENTIFICATION RIELLO 40 SERIES



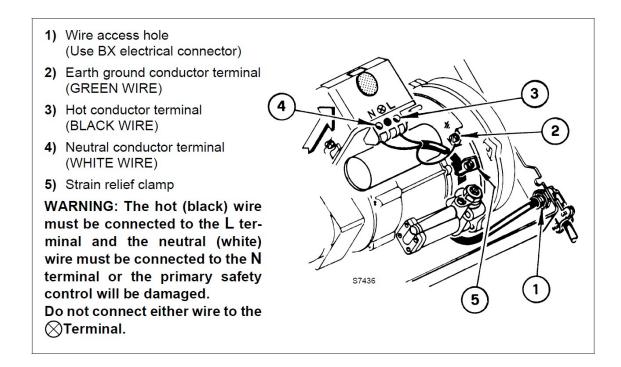
#### **F20 BURNER COMPONENTS**

- 1. Pressure gauge connection port
- 2. Return fuel line port
- 3. Inlet fuel line port
- 4. Capillary tube
- 5. Adjustable collar
- 6. Mounting flange with gasket
- 7. Air adjustment fixing screws
- 8. Hydraulic air shutter
- 9. Capacitor
- 10. Fuel pressure adjustment screw Low fire
- 11. Hydraulic delay valve Low fire start
- 12. Motor

- 13. Pump pressure regulator adjustment screw
- 14. Primary control sub-base
- 15. Lockout indicator lamp and Reset button
- 16. Primary control
- 17. Hydraulic jack
- 18. End cone
- 19. Turbulator adjustment screw
- 20. Air tube cover
- 21. Coil
- 22. Vacuum gauge connection port

## **ELECTRICAL CONNECTIONS**

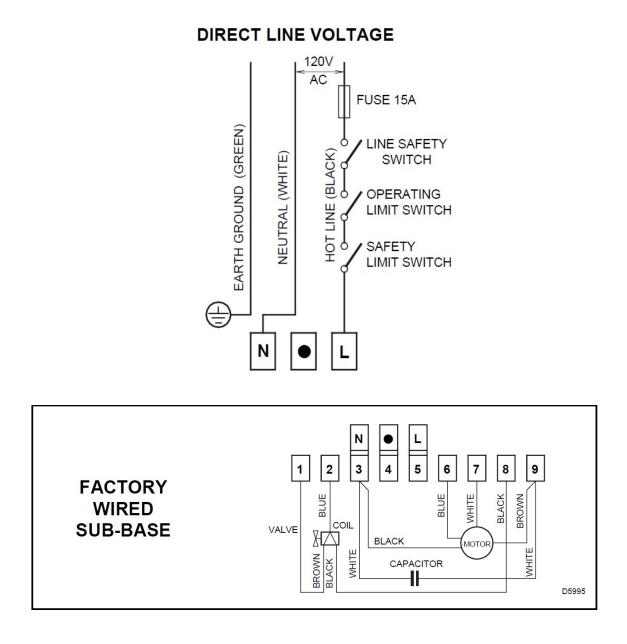
It is advisable to leave the control box off the sub-base while completing the electrical connections to the burner.



Using the appropriate diagram below, make electrical connections to the burner. All wiring must be done in accordance with existing electrical codes, both national and local.

When all electrical connections have been made, the control box may be put back in place on the sub-base.

# WARNING: DO NOT activate burner until proper oil line connections have been made, or failure of the pump shaft seal may occur.

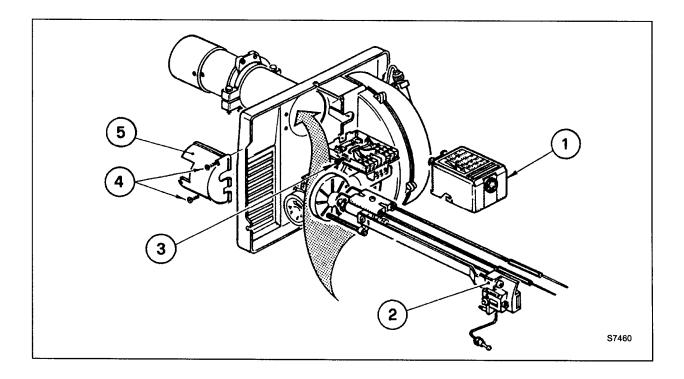


**REMOTE SENSING OF SAFETY LOCKOUT:** The SAFETY SWITCH in the 530SE CONTROL BOX is equipped with a contact allowing remote sensing of burner lockout. The electrical connection is made at terminal 4 ( $\bullet$ ) on the SUB-BASE. Should lockout occur the 530SE CONTROL BOX will supply a power source of 120Vac to the connection terminal. The maximum allowable current draw on this terminal (4) is 1 Amp.

WARNING: If a neutral or ground lead is attached to this terminal, the CONTROL BOX on the burner will be damaged should lockout occur.

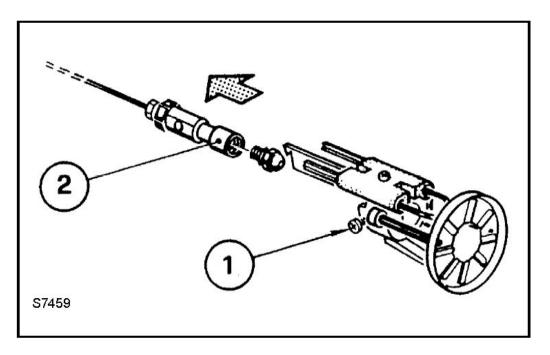
## INSERTION / REMOVAL OF DRAWER ASSEMBLY

- **A)** To remove drawer assembly, loosen SCREW (3), then unplug CONTROL BOX (1) by carefully pulling it back and then up.
- **B)** Remove the AIR TUBE COVER PLATE (5) by loosening the two retaining SCREWS (4).
- **C)** Loosen SCREW (2), and then slide the complete drawer assembly out of the combustion head as shown.
- **D)** To insert drawer assembly, reverse the procedure in items A to C above, and then attach fuel line to the pump.



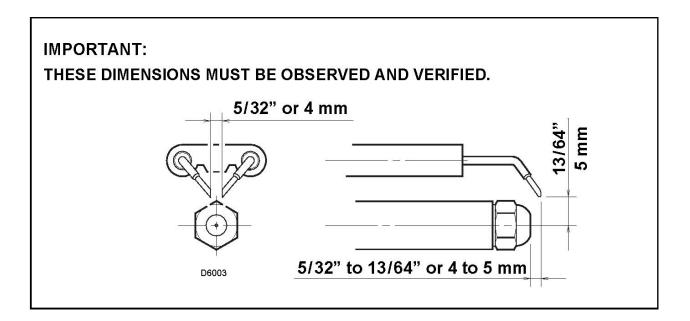
## NOZZLE PLACEMENT

**A)** Remove the NOZZLE ADAPTER (2) from the DRAWER ASSEMBLY by loosening the SCREW (1).



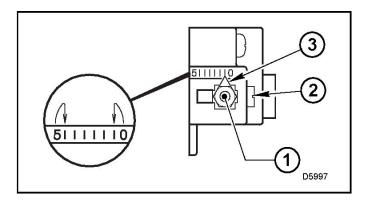
- **B)** Insert the proper NOZZLE into the NOZZLE ADAPTER and tighten securely (Do not over tighten).
- **C)** Replace adapter, with nozzle installed, into drawer assembly and secure with screw (1).

## ELECTRODE SETTING



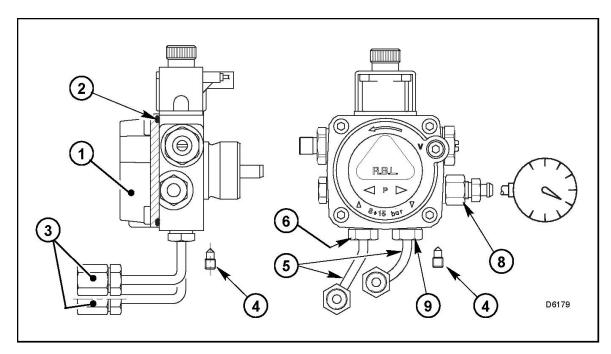
## TURBULATOR SETTING

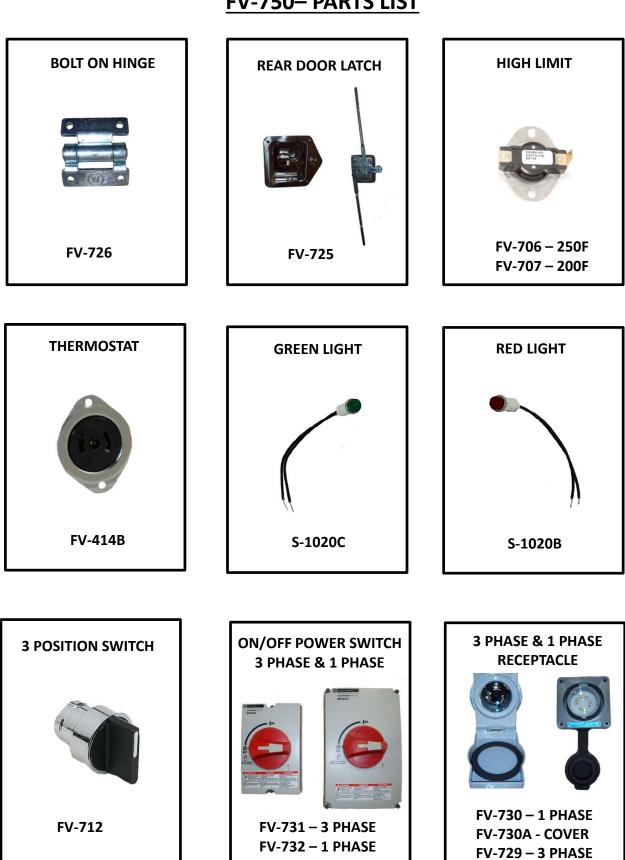
- **A)** Loosen NUT (1), then turn SCREW (2) until the INDEX MARKER (3) is aligned with the correct index number as per the Burner Set-up chart, on page 12.
- **B)** Retighten the RETAINING NUT (1)
- **NOTE:** Zero and five are scale indicators only. From left to right, the first line is 5 and the last line 0.



## **OIL LINE CONNECTIONS**

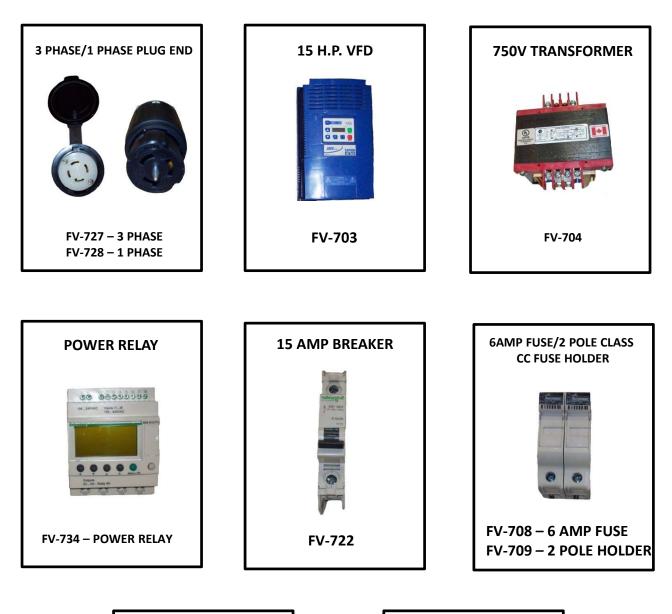
**Note:** Pump pressure must be set at time of burner start-up. A pressure gauge is attached to the PRESSURE PORT (8) for pressure readings. Two PIPE CONNECTORS (5) are supplied with the burner for connection to either a single or a two-pipe system. Also supplied are two ADAPTORS (3), two female 1/4" NPT, to adapt oil lines to burner pipe connectors. All pump port threads are British Parallel Thread design. Direct connection of NPT threads to the pump will damage the pump body. Riello manometers and vacuum gauges do not require any adaptors, and can be safely connected to the pump ports. An NPT (metric) adapter must be used when connecting other gauge models.

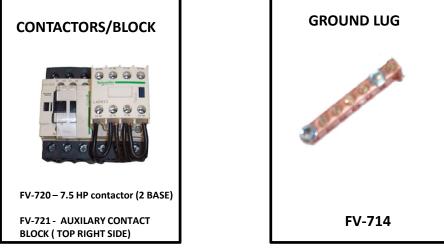




FV-750-PARTS LIST

## **FV-750 PARTS LIST**

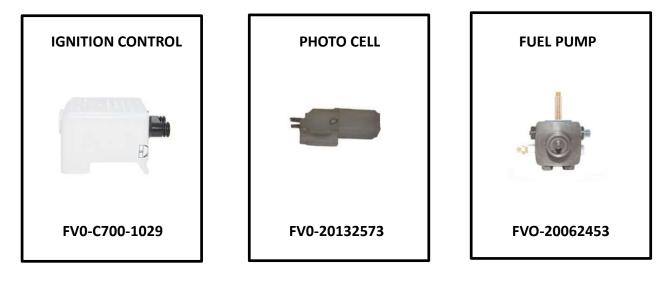




## **FV-750 PARTS LIST**



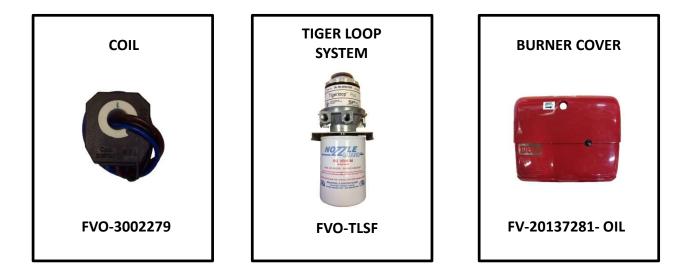
## FV-750 BURNER PARTS LIST - OIL

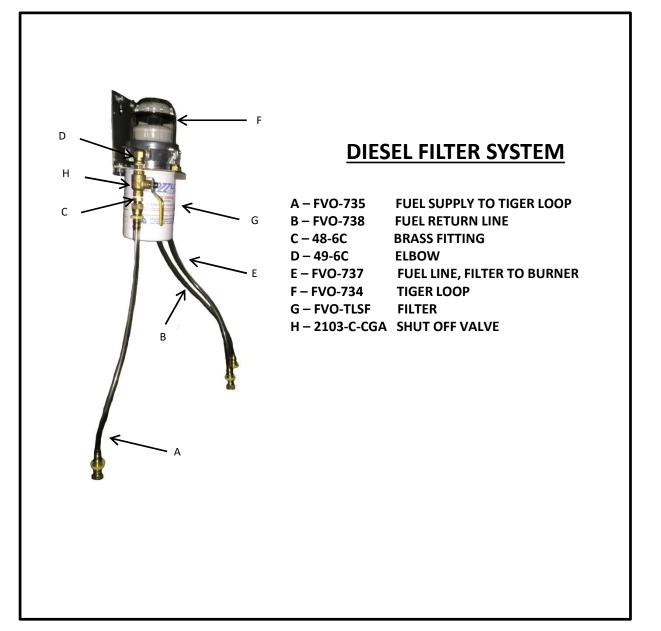












## FV-750 BURNER PARTS LIST – LP/NG



## PARTS LIST FOR FVO-750 SERIES

Part Number	er Part Description	
FV-701	7.5 HP PRIMARY FAN MOTOR	
FV-702	BLOWER ASSEMBLY	
FV-703	15 HP VFD	
FV-704	750VA TRANSFORMER	
FV-705	SS HEAT EXCHANGER	
FV-706	HIGH LIMIT (OUTLET) 250F	
FV-707	HIGH LIMIT (REAR) 200F	
FV-708	3.5 AMP CLASS CC FUSE (TWO PER HEATER)	
FV-709	2 POLE CLASS CC FUSE HOLDER	
FV-710	(ON) DELAY TIMER - PRIOR TO 2014	
FV-710A	8 PIN BASE FOR (ON) DELAY TIMER - PRIOR TO 2014	
FV-711	(OFF) DELAY TIMER - PRIOR TO 2014	
FV-711A	11 PIN BASE FOR (OFF) DELAY TIMER - PRIOR TO 2014	
FV-712	3 POSITION SWITCH (MANUAL-OFF-THERMOSTAT)	
FV-410	GREEN (POWER ON) LIGHT	
FV-411	RED (BURNER LOCK OUT) LIGHT	
FV-414B	THERMOSTAT RECEPTACLE	
FVO-713	RIELLO BURNER (OIL) F20	
FVO-713A	10-1/2" TUBE FOR F20 BURNER	
FV-714	GROUND LUG	
FV-715	2PDT RELAY 120V, 10 AMP (TWO PER HEATER) - PRIOR TO 2014	
FV-716	RELAY SOCKET FOR (FV-715) (TWO PER HEATER) - PRIOR TO 2014	
FV-717	DIN RAIL MOUNT TERMINAL BLOCK (FIVE PER HEATER)	
FV-718	DIN RAIL MOUNT TERMINAL BLOCK END	
FV-719	END STOP FOR DIN RAIL	
FV-720	7.5 HP CONTACTOR (TWO PER HEATER)	
FV-721	AUXILARY CONTACT BLOCK	
FV-722	DIN RAIL MOUNT 15AMP BREAKER	
FV-723	MOUNTED ELECTRICAL ENCLOSURE	
FV-724	BACK PANEL FOR ELECTRICAL ENCLOSURE	
FV-725	REAR DOOR LATCH (INCLUDES MOUNTS & RAILS)	
FV-726	DOOR HINGE (TWO PER HEATER)	

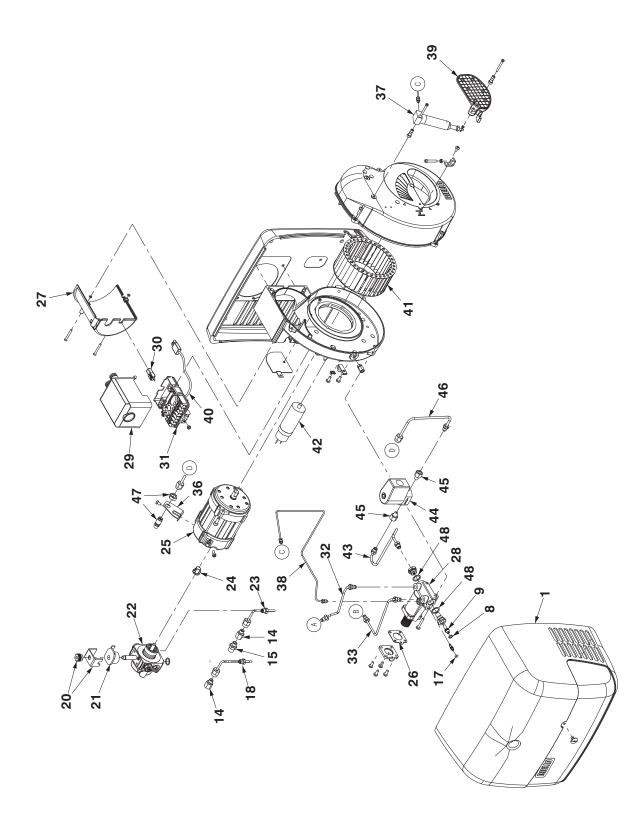
FV-727	3 PH 30AMP PLUG END	
FV-728	1 PH 50AMP PLUG END	
FV-729	3 PH 30AMP RECEPTACLE (COVER INCLUDED)	
FV-730	1 PH 50AMP RECEPTACLE	
FV-730A	1 PH 50AMP RECEPTACLE COVER	
FV-731	3 PH (ON/OFF) DISCONNECT BOX	
FV-732	1 PH (ON/OFF) DISCONNECT BOX	
FV-733	4.50 X 60W OIL NOZZLE	
FV-734	POWER RELAY	
FVO-TLS	TIGERLOOP SYSTEM C/W FILTER	
FVO-TLSF	FILTER FOR TIGERLOOP	
FVO-TLSF	TIGER LOOP FILTER	
FVO-735	FUEL SUPPLY LINE (INLET TO TIGERLOOP) 10-1/2"	
FVO-736	FUEL LINE (TIGERLOOP TO FILTER) 8"	
FVO-737	737 FUEL LINE (FILTER TO BURNER) 19"	
FVO-738	FUEL RETURN LINE (BURNER TO TIGERLOOP) 19"	
FV-446	SIGHT GLASS C/W FIBER GASKET	
FV-447	SIGHT GLASS WASHER	
5048-6D	FUEL SUPPLY & HEAT EXCHANGER DRAIN VALVE	

ACCESSORIES		
FV-HDG16	16" X 25-FT HITEX OUTLET DUCTING	
FV-HDV16	16" X 25FT VENTFLEX INLET DUCTING	
FV-THB	THERMOSTAT C/W 25 FT CORD/MALE PLUG END	
FV-THB (15M)	THERMOSTAT C/W 50 FT CORD/MALE PLUG END	
FV-VKA	8" X 2.5FT C-VENT C/W RAIN CAP	
FVO-C7001001	EMERGENCY SERVICE KIT	
FVO-C7050010	VACUUM & PRESSURE TESTER MANIFOLD	

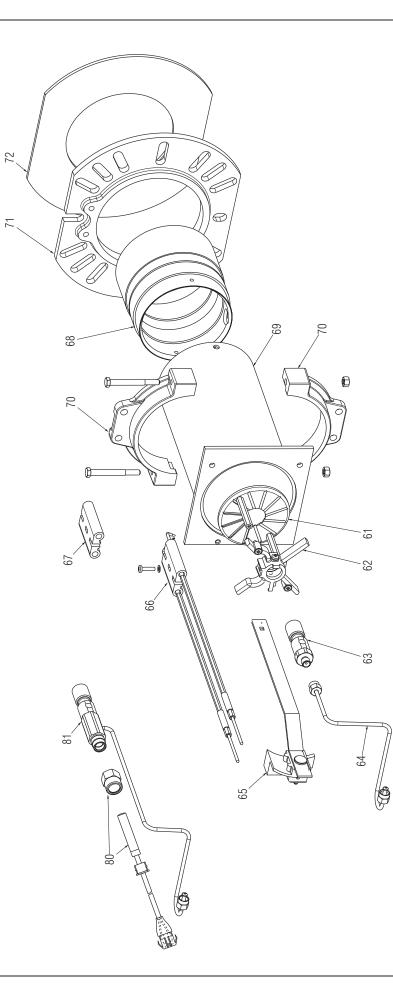




### F-20 OIL FIRED BURNER - PARTS DIAGRAM







		RIELLO BURNER F20 - PARTS LIST DIAGRAM
N#	PART NUMBER	DESCRIPTION
1	FV-20137281-OIL	PLASTIC BURNER BACK COVER C/W LABELS
8	FVO-3007028	O - RING
9	FVO-3007583	REGULATOR
14	FVO-3005847	CONNECTOR
15	FVO-3006571	CONNECTOR
18	FVO-20137291	PIPE CONNECTOR
19	FVO-3002278	BLEEDER SCREW
20	FVO-3006553	COIL U-BRACKET AND KNURLED NUT
21	FVO-3002280	PUMP COIL
22	FVO-3007806	PUMP
23	FVO-20137289	PIPE CONNECTOR
24	FVO-3000443	PUMP DRIVE KEY
25	FVO-3005845	BURNER MOTOR
27	FVO-3005854	AIR TUBE COVER
28	FVO-3006500	START DELAY DEVICE
29	FVO-C700-1029	PRIMARY CONTROL BOX
30	FVO-20132573	PHOTO CELL
31	FVO-3002278	SUB-BASE FOR PRIMARY CONTROL BOX
32	FVO-3005809	OIL PRESSURE TUBE
33	FVO-3005808	OIL RETURN TUBE
37	FVO-3006499	HYDRAULIC JACK
39	FVO-3000645	HYDRAULIC AIR SHUTTER
40	FVO-20136491	PRE-HEATER
41	FVO-3005799	BURNER FAN
42	FVO-20087024	BURNER CAPACITOR
44	FVO-3020299	SOLENOID VALVE
45	FVO-3020304	ADAPTER
46	FVO-3020301	OIL LINE
61	FVO-3005897	TURBOLATOR DISK
62	FVO-3005896	ELECTRODE SUPPORT
65	FVO-3005901	REGULATOR ASSEMBLY
66	FVO-3005903	ELECTRODE ASSEMBLY
67	FVO-3005869	ELECTRODE PORCELAIN
68	FVO-3005894	END CONE
69	FVO-3005893	LONG AIR TUBE
70	FVO-3005849	SEMI FLANGE
71	FVO-3005851	MOUNTING FLANGE
72	FVO-3005852	MOUNTING GASKET
80	FVO-20136491	PRE-HEATER
81	FVO-20022558	NOZZLE ADAPTER FOR PRE-HEATER



26 Benfield Drive, St.Catharines Ontario Canada 905-685-4243 12949 Eagle Creek Parkway, Savage MN USA 866-266-2484

